












**ESSEZETA di Sauro Zacchilli**  
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**PRODUZIONE  
TAVOLI DA GIOCO**  
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## COLORE PANTONE


































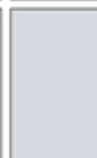






|      |      |      |      |      |      |      |     |     |     |
|------|------|------|------|------|------|------|-----|-----|-----|
|      |      |      |      |      |      |      |     |     |     |
| 5535 | 5545 | 5555 | 5565 | 5575 | 5585 | 5595 | 560 | 561 | 562 |
|      |      |      |      |      |      |      |     |     |     |
| 5815 | 5825 | 5835 | 5845 | 5855 | 5865 | 5875 | 600 | 601 | 602 |
|      |      |      |      |      |      |      |     |     |     |
| 649  | 650  | 651  | 652  | 653  | 654  | 655  | 656 | 657 | 658 |
|      |      |      |      |      |      |      |     |     |     |
| 705  | 706  | 707  | 708  | 709  | 710  | 711  | 712 | 713 | 714 |




















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|---|---|---|---|---|---|---|--|---|---|
|    |    |    |    |    |    |    |    |    |    |
| 563   | 564   | 565   | 566   | 5605  | 615   | 5625  | 5635   | 5645  | 5655  |
|    |    |    |    |    |    |    |    |    |    |
| 603   | 604   | 605   | 606   | 607   | 608   | 609   | 610  | 611   | 612   |
|    |    |    |    |    |    |    |    |    |    |
| 659   | 660   | 661   | 662   | 663   | 664   | 665   | 666  | 667   | 668   |
|  |  |  |  |  |  |  |  |  |  |
| 715   | 716   | 717   | 718   | 719   | 720   | 721   | 722  | 723   | 724   |

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|---|---|---|---|---|---|--|---|
|    |    |    |    |    |    |    |    |
| 5665  | 567   | 568   | 569   | 570   | 571   | 572  | 573   |
|    |    |    |    |    |    |    |    |
| 613   | 614   | 615   | 616   | 617   | 618   | 619  | 620   |
|    |    |    |    |    |    |    |    |
| 669   | 670   | 671   | 672   | 673   | 674   | 675  | 676   |
|  |  |  |  |  |  |  |  |
| 725   | 726   | 727   | 728   | 729   | 730   | 731  | 732   |

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|---|---|---|---|---|---|--|---|---|
|    |    |    |    |    |    |    |    |    |
| 5493  | 5503  | 5513  | 5523  | 5467  | 5477  | 5487   | 5497  | 5507  |
|    |    |    |    |    |    |    |    |    |
| 5773  | 5783  | 5793  | 5803  | 5747  | 5757  | 5767   | 5777  | 5787  |
|    |    |    |    |    |    |    |    |    |
| 631   | 632   | 633   | 634   | 635   | 636   | 637  | 638   | 639   |
|  |  |  |  |  |  |  |  |  |
| 687   | 688   | 689   | 690   | 691   | 692   | 693  | 694   | 695   |

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|---|---|---|---|---|--|---|---|
|    |    |    |    |    |    |    |    |
| Warm Grey7  | Warm Grey8  | Warm Grey9  | Warm Grey10   | Warm Grey11   | Black 2  | Black 3   | Black 4   |
|    |    |    |    |    |    |    |    |
| 471   | 472   | 473   | 474   | 475   | Black 5  | Black 6   | Black 7   |
|    |    |    |    |    |    |    |    |
| 510   | 511   | 512   | 513   | 514   | 515  | 516   | 517   |
|  |  |  |  |  |  |  |  |
| 545   | 5395  | 5405  | 5415  | 5425  | 5435   | 5445  | 5455  |

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|---|---|---|---|---|---|---|--|---|---|
|    |    |    |    |    |    |    |    |    |    |
| 444   | 445   | 446   | 447   | Warm Grey1  | Warm Grey2  | Warm Grey3  | Warm Grey4   | Warm Grey5  | Warm Grey6  |
|    |    |    |    |    |    |    |    |    |    |
| 468   | 4625  | 4635  | 4645  | 4655  | 4665  | 4675  | 4685   | 469   | 470   |
|    |    |    |    |    |    |    |    |    |    |
| 5005  | 5015  | 5025  | 5035  | 504   | 505   | 506   | 507  | 508   | 509   |
|  |  |  |  |  |  |  |  |  |  |
| 535   | 536   | 537   | 538   | 539   | 540   | 541   | 542  | 543   | 544   |

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|---|---|---|---|---|---|--|---|---|---|
|    |    |    |    |    |    |    |    |    |    |
| 434   | 435   | 436   | 437   | 438   | 439   | 440  | 441   | 442   | 443   |
|    |    |    |    |    |    |    |    |    |    |
| 458   | 459   | 460   | 461   | 462   | 463   | 464  | 465   | 466   | 467   |
|    |    |    |    |    |    |    |    |    |    |
| 497   | 498   | 499   | 500   | 501   | 502   | 503  | 4975  | 4985  | 4995  |
|  |  |  |  |  |  |  |  |  |  |
| 5255  | 5265  | 5275  | 5285  | 5295  | 5305  | 5315   | 532   | 533   | 534   |



















































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| 416   | 417   | 418   | 419   | 420   | 421   | 422  | 423   | 424   |
|    |    |    |    |    |    |    |    |    |
| Cool Grey11   | 448   | 449   | 450   | 451   | 452   | 453  | 454   | 4485  |
|    |    |    |    |    |    |    |    |    |
| 479   | 480   | 481   | 482   | 483   | 484   | 485  | 486   | 487   |
|  |  |  |  |  |  |  |  |  |
| 521   | 522   | 523   | 524   | 5185  | 5195  | 5205   | 5215  | 5225  |












































































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|    |    |    |    |    |    |    |    |    |
| 425   | 426   | 427   | 428   | 429   | 430   | 431  | 432   | 433   |
|    |    |    |    |    |    |    |    |    |
| 4495  | 4505  | 4515  | 4525  | 4535  | 4545  | 455  | 456   | 457   |
|    |    |    |    |    |    |    |    |    |
| 488   | 489   | 490   | 491   | 492   | 493   | 494  | 495   | 496   |
|  |  |  |  |  |  |  |  |  |
| 5235  | 5245  | 525   | 526   | 527   | 528   | 529  | 530   | 531   |

|     |     |     |     |     |     |     |      |      |      |
|-----|-----|-----|-----|-----|-----|-----|------|------|------|
| 546 | 547 | 548 | 549 | 550 | 551 | 552 | 5463 | 5473 | 5483 |
| 574 | 575 | 576 | 577 | 578 | 579 | 580 | 5743 | 5753 | 5763 |
| 621 | 622 | 623 | 624 | 625 | 626 | 627 | 628  | 629  | 630  |
| 677 | 678 | 679 | 680 | 681 | 682 | 683 | 684  | 685  | 686  |




|      |      |     |     |     |     |     |     |     |
|------|------|-----|-----|-----|-----|-----|-----|-----|
|      |      |     |     |     |     |     |     |     |
| 5517 | 5527 | 553 | 554 | 555 | 556 | 557 | 558 | 559 |
|      |      |     |     |     |     |     |     |     |
| 5797 | 5807 | 581 | 582 | 583 | 584 | 585 | 586 | 587 |
|      |      |     |     |     |     |     |     |     |
| 640  | 641  | 642 | 643 | 644 | 645 | 646 | 647 | 648 |
|      |      |     |     |     |     |     |     |     |
| 696  | 697  | 698 | 699 | 700 | 701 | 702 | 703 | 704 |

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|    |    |    |    |    |    |    |    |    |    |
| 2563  | 2573  | 2583  | 2593  | 2603  | 2613  | 2623   | 2567  | 2577  | 2587  |
|    |    |    |    |    |    |    |    |    |    |
| 2708  | 2718  | 2728  | 2738  | 2748  | 2758  | 2768   | 277   | 278   | 279   |
|    |    |    |    |    |    |    |    |    |    |
| 310   | 311   | 312   | 313   | 314   | 315   | 316  | 3105  | 3115  | 3125  |
|  |  |  |  |  |  |  |  |  |  |
| 337   | 338   | 339   | 340   | 341   | 342   | 343  | 3375  | 3385  | 3395  |
|  |  |  |  |  |  |  |  |  |  |
| 386   | 387   | 388   | 389   | 390   | 391   | 392  | 393   | 394   | 395   |

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|---|---|---|---|---|---|--|---|---|---|
|    |    |    |    |    |    |    |    |    |    |
| 2597  | 2607  | 2617  | 2627  | 263   | 264   | 265  | 266   | 267   | 268   |
|    |    |    |    |    |    |    |    |    |    |
| Reflex<br>Blue  | 280   | 281   | 282   | 283   | 284   | 285  | 286   | 287   | 288   |
|    |    |    |    |    |    |    |    |    |    |
| 3135  | 3145  | 3155  | 3165  | 317   | 318   | 319  | 320   | 321   | 322   |
|  |  |  |  |  |  |  |  |  |  |
| 3405  | 3415  | 3425  | 3435  | 344   | 345   | 346  | 347   | 348   | 349   |
|  |  |  |  |  |  |  |  |  |  |
| 396   | 397   | 398   | 399   | 3935  | 3945  | 3955   | 3965  | 3975  | 3985  |



































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| 269   | 2635  | 2645  | 2655  | 2665  | 2685   | Violet  | 2695  |
|    |    |    |    |    |    |    |    |
| 289   | 290   | 291   | 292   | 293   | 294  | 295   | 296   |
|    |    |    |    |    |    |    |    |
| 323   | 324   | 325   | 326   | 327   | 328  | 329   | 330   |
|  |  |  |  |  |  |  |  |
| 350   | 351   | 352   | 353   | 354   | 355  | 356   | 357   |
|  |  |  |  |  |  |  |  |
| 3995  | 400   | 401   | 402   | 403   | 404  | 405   | BLACK   |









































|            |            |            |            |            |            |            |            |            |             |
|------------|------------|------------|------------|------------|------------|------------|------------|------------|-------------|
|            |            |            |            |            |            |            |            |            |             |
| 406        | 407        | 408        | 409        | 410        | 411        | 412        | 413        | 414        | 415         |
|            |            |            |            |            |            |            |            |            |             |
| Cool Grey1 | Cool Grey2 | Cool Grey3 | Cool Grey4 | Cool Grey5 | Cool Grey6 | Cool Grey7 | Cool Grey8 | Cool Grey9 | Cool Grey10 |
|            |            |            |            |            |            |            |            |            |             |
| 4695       | 4705       | 4715       | 4725       | 4735       | 4745       | 4755       | 476        | 477        | 478         |
|            |            |            |            |            |            |            |            |            |             |
| 5115       | 5125       | 5135       | 5145       | 5155       | 5165       | 5175       | 518        | 519        | 520         |









































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|    |    |    |    |    |    |    |    |    |    |
| 243   | 244   | 245   | 246   | 247   | 248   | 249   | 250  | 251   | 252   |
|    |    |    |    |    |    |    |    |    |    |
| 270   | 271   | 272   | 273   | 274   | 275   | 276   | 2705   | 2715  | 2725  |
|    |    |    |    |    |    |    |    |    |    |
| 2905  | 2915  | 2925  | 2935  | 2945  | 2955  | 2965  | 297  | 298   | 299   |
|  |  |  |  |  |  |  |  |  |  |
| 3242  | 3252  | 3262  | 3272  | 3282  | 3292  | 3302  | 3245   | 3255  | 3265  |
|  |  |  |  |  |  |  |  |  |  |
| 358   | 359   | 360   | 361   | 362   | 363   | 364   | 365  | 366   | 367   |





















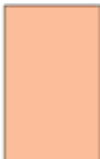
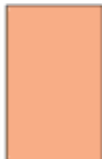




















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|---|---|---|---|---|---|--|---|---|
|    |    |    |    |    |    |    |    |    |
| Purple  | 253   | 244   | 255   | 256   | 257   | 258  | 259   | 260   |
|    |    |    |    |    |    |    |    |    |
| 2735  | 2745  | 2755  | 2765  | 2706  | 2716  | 2726   | 2736  | 2746  |
|    |    |    |    |    |    |    |    |    |
| 300   | 301   | 302   | 303   | 2975  | 2985  | 2995   | 3005  | 3015  |
|  |  |  |  |  |  |  |  |  |
| 3275  | 3285  | 3295  | 3305  | 3248  | 3258  | 3268   | 3278  | 3288  |
|  |  |  |  |  |  |  |  |  |
| 368   | 369   | 370   | 371   | 372   | 373   | 374  | 375   | 376   |




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|    |    |    |    |    |    |    |    |  |  |
| 1245  | 1255  | 1265  | 127   | 128   | 129   | 130   | 131  | 132   | 133   |
|    |    |    |    |    |    |    |    |   |   |
| 1615  | 162   | 163   | 164   | 165   | 166   | 167   | 168  | 000   | 000   |
|    |    |    |    |    |    |    |    |   |   |
| 195   | 1895  | 1905  | 1915  | 1925  | 1935  | 1945  | 1955   | 000   | 000   |
|  |  |  |  |  |  |  |  |   |   |
| 242   | 2365  | 2375  | 2385  | 2395  | 2405  | 2415  | 2425   | 000   | 000   |

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|    |    |    |    |    |    |    |    |    |    |
| 121   | 122   | 123   | 124   | 125   | 126   | 1205   | 1215  | 1225  | 1235  |
|    |    |    |    |    |    |    |    |    |    |
| 158   | 159   | 160   | 161   | 1555  | 1565  | 1575   | 1585  | 1595  | 1605  |
|    |    |    |    |    |    |    |    |    |    |
| 185   | 186   | 187   | 188   | 189   | 190   | 191  | 192   | 193   | 194   |
|  |  |  |  |  |  |  |  |  |  |
| Rodam<br>Red  | 233   | 234   | 235   | 236   | 237   | 238  | 239   | 240   | 241   |

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|---|---|---|---|---|---|---|--|---|---|
|    |    |    |    |    |    |    |    |    |    |
| 111   | 112   | 113   | 114   | 115   | 116   | 117   | 118  | 119   | 120   |
|    |    |    |    |    |    |    |    |    |    |
| 1485  | 1495  | 1505  | Orange<br>021   | 1525  | 1535  | 1545  | 155  | 156   | 157   |
|    |    |    |    |    |    |    |    |    |    |
| 1767  | 1777  | 1787  | Red<br>032  | 1797  | 1807  | 1817  | 182  | 183   | 184   |
|  |  |  |  |  |  |  |  |  |  |
| 223   | 224   | 225   | 226   | 227   | 228   | 229   | 230  | 231   | 232   |

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|---|---|---|---|---|---|--|---|---|---|
|    |    |    |    |    |    |    |    |    |    |
| Yellow Proc   | Magenta Proc  | Cyan Proc   | Black Proc  | Yellow  | Orange 021  | Warm Red   | Red 032   | Rubine Red  | Rodamine Red  |
|    |    |    |    |    |    |    |    |    |    |
| 134   | 135   | 136   | 137   | 138   | 139   | 140  | 1345  | 1355  | 1365  |
|    |    |    |    |    |    |    |    |    |    |
| 1625  | 1635  | 1645  | 1655  | 1665  | 1675  | 1685   | 169   | 170   | 171   |
|  |  |  |  |  |  |  |  |  |  |
| 196   | 197   | 198   | 199   | 200   | 201   | 202  | 203   | 204   | 205   |

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|---|---|---|---|---|---|--|---|---|
|    |    |    |    |    |    |    |    |    |
| Purple  | Violet  | Blue<br>032   | Reflex<br>Blue  | Process<br>Blue   | Green   | 100  | 101   | 102   |
|    |    |    |    |    |    |    |    |    |
| 1375  | 1385  | 1395  | 1405  | 141   | 142   | 143  | 144   | 145   |
|    |    |    |    |    |    |    |    |    |
| 172   | 173   | 174   | 175   | 176   | 177   | 178  | Warm<br>Red   | 179   |
|  |  |  |  |  |  |  |  |  |
| 206   | 207   | 208   | 209   | 210   | 211   | 212  | 213   | 214   |

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|    |    |    |    |    |    |    |    |   |
| 103   | 104   | 105   | Yellow  | 106   | 107   | 108  | 109   | 110   |
|    |    |    |    |    |    |    |    |  |
| 146   | 147   | 148   | 149   | 150   | 151   | 152  | 153   | 154   |
|    |    |    |    |    |    |    |    |  |
| 180   | 181   | 1765  | 1775  | 1785  | 1788  | 1795   | 1805  | 1815  |
|  |  |  |  |  |  |  |  |   |
| 215   | 216   | 217   | 218   | 219   | Rubine Red  | 220  | 221   | 222   |

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|---|---|---|---|---|---|--|---|---|
|    |    |    |    |    |    |    |    |    |
| 261   | 262   | 2562  | 2572  | 2582  | 2592  | 2602   | 2612  | 2622  |
|    |    |    |    |    |    |    |    |    |
| 2756  | 2766  | 2707  | 2717  | 2727  | Blue<br>072   | 2747   | 2757  | 2767  |
|    |    |    |    |    |    |    |    |    |
| 3025  | 3035  | 304   | 305   | 306   | Process<br>Blue   | 307  | 308   | 309   |
|  |  |  |  |  |  |  |  |  |
| 3298  | 3308  | 331   | 332   | 333   | Green   | 334  | 335   | 336   |
|  |  |  |  |  |  |  |  |  |
| 377   | 378   | 379   | 380   | 381   | 382   | 383  | 384   | 385   |